

# Onion

## Post Harvest Technology

### Curing

The only post-harvest treatment required for the long storage of bulb onions is a thorough curing of the bulbs. Curing is a drying process intended to dry off the necks and outer scale leaves of the bulbs to prevent the loss of moisture and the attack by decay during storage. The essentials for curing are heat and good ventilation, preferably with low humidity. This dries out the neck and the two or three outer layers of the bulb. The outermost layer, which may be contaminated with soil, usually falls away easily when the bulbs are cured, exposing the dry under-layer, which should have an attractive appearance. Onions are considered cured when neck is tight and the outer scales are dried until they rustle. This condition is reached when onions have lost 3 to 5% of their weight.

If onions cannot be dried in the field, they can be collected in trays, which are then stacked in a warm, covered area with good ventilation.

In cool, damp climates, onions in bulk ventilated stores are dried with artificial heat blown through the bulk at a duct temperature of 30 degrees Celsius.

Onions can also be cured by tying the tops of the bulbs in bunches and hanging them on a horizontal pole in a well-ventilated shades. Curing in shade improves bulb colour and reduces losses significantly during storage

### Grading

Onions after curing are graded manually before they go in to storage or for marketing. The thick neck, bolted, doubles, injured and decayed bulbs are picked out so also misshapen small bulbs. Sorting and grading is done after storage also to fetch better price. The outer dry scales usually rub off during the grading process, giving the onions a better appearance for market. It has been experienced that if storage is arranged after proper sorting and grading losses in storage are reduced.

For local market the onions are graded based on their size.

Extra large onion (>6 cm dia.)

Medium (4-6 cm dia.)

Small (2-4 cm dia.)

The extra large onions have great demand and fetches very good price.

### General Characteristics

#### The bulbs shall:

1. be reasonably uniform in shape, size colour and pungency of the variety /type
2. be mature, solid in feel, reasonably firm with tough clinging skins.
3. be throughout cured and dried.
4. be free from dust and other foreign material.
5. be free from defective, diseased, decayed and damaged bulbs caused by seed stems, tops
6. oots, moisture, dry sun scald burn, sprouting, mechanical or other injuries and staining.
7. be free from moulds, soft rot and insect attack.
8. % of seed stem or bolted bulbs shall not exceed 20% in Nasik kharif onions.

Bangalore and Krishnapuram onions will be free from bottle necks or doubles.

**Grade designations and definitions of quality for export of onions:**

Type of onion	Colour	Grade	Diameter (mm)	Defective diseased & damaged bulbs (**maximum % by weight)
<b>Nasik,Saurashtra Bellary,Poona &amp; Nasik</b>	Light Red	Extra big	60	10
		Big		
		Medium		
		Small	20	10
		General	Mixed	10
		N.S. grade	20	
		#	-	
<b>B) Dindigul or "Kar" Podisu or Red onions</b>	Light Purple- Pink	Special Good	10	
<b>Bangalore onions</b>	Light Purple to Purple	Big	30	
		Medium	20	
		Small	15	
		Mixed	Different size but not below 15	
<b>Krishnapuram onions</b>	Light rosy to dark	Big	30	
		Medium	25	
		Small	15	
		Mixed	Different size but not below 15	

**Different size but not below 15**

1. Tolerance for size in big onions: For accidental errors in sizing, not more than 5 % by weight of the bulbs in any lot may be of next lower grade than the minimum diameter prescribed in Nasik, Saurashtra, Bellary or Poona onions. In case of Podisu, this error in sizing not more than 10 % by weight. In this case, smallest onion in bunch would be taken for measuring the diameter.

2. Defective, diseased and damaged shall mean malformed bulbs and the bulbs internally or externally damaged, diseased or discoloured material affecting the quality. The decayed onions shall not exceed 2% in any lot.

**General:** The grade shall be allowed to be packed only against irrevocable letter of credit.

**# NS grade:** This is not a grade in its strict sense but has been provided for the onions not covered under regular grade. Onions under this grade shall be exported only against a specific order from foreign buyer inducting the quality.

## **Packaging**

Packing should be small for easy handling during transit and may vary according to market demand. Onions are packed in jute (hessian) bags for transporting to yard or brought as loose. For safe handling, 40 kg open mesh jute bags having 200-300 g weight should be used in domestic market. For export, common big onions are packed in 5-25 kg size open mesh jute bags. Bangalore Rose and multiplier onions are packed for export in 14-15 kg wooden baskets. Nylon net bags, when used for packing have resulted in less storage loss because of good ventilation.

## **Handling**

Bulbs intended for storage must be free from cuts and handled with extreme care. Onions should not be dropped on to non-resilient surface from more than 6 feet height. If onions are to be stacked after packing in store or trucks, the better height is 2-2.5 metres. Losses due to rot is reported to be more if onions are stored in gunny bags than in loose or wooden crates.

## **Storage**

Proper storage of bulbs is necessary both for consumption and also for seed production. Onions should not be stored unless adequately dried either in the field or by artificial means. It is necessary to dry the neck tissue and outer scales until they rustle when handled otherwise the bulbs will rot in storage. Sprouting in onion is controlled by temperature. The temperature between 10-25°C increases sprouting. Rooting is influenced by relative humidity (RH). More the relative humidity, more is rooting. Weight loss is more when temperature is above 35°C. Under ambient conditions the onions are stored at a temperature of 30-35°C with RH of 65-70%. In cold storage, temperature is maintained at 0-2°C while the RH is kept at 60-75%.

Sprouting is checked effectively if Maleic Hydrazide at 2500 ppm is sprayed at 75-90 days after transplanting. Effect is, however, more pronounced in kharif season than in rabi season. The storage rots could be checked if proper cleanliness is maintained in store and crop is sprayed with 0.1% Carbendazim after 90 days of transplanting and just before harvest.

In India, the farmers practice different storage methods. The onions are bulk stored in special houses with thatched roof and side walls are made up with bamboo sticks or wire mesh for good air circulation. In North India, the sides are also covered with gunny cloth. Onions are stored in these sheds by spreading them on dry and damp proof floor or racks. Periodical turning of bulbs or removal of rotten, damaged and sprouted bulbs should be done. Well-ventilated improved storage structures with racks or tiers having two or three layers of bulbs would be desirable for proper storage.

### **The salient features of improved storage structures are as below-**

1. Construction of storage godown on raised platform helps in reduction of moisture and dampness
2. Use of Mangalore tiles roof or other suitable material prevents built up of high temperature inside.
3. Increased centre height and more slope is better for air circulation and preventing humid microclimate inside godown.
4. Bottom ventilation provides free and faster air circulation to avoid formation of hot and humid pockets between the onion layers.
5. Avoid direct sunlight on onion bulbs to reduce sunscald, fading of colour and quality deterioration.
6. Restriction on width of each stack to 60-70 cm for cool humid weather, 75-90 cm for mild and humid weather and 90-120 cm for mild and dry weather conditions
7. Restriction of stacking height to 100 cm for small and multiplier onion and hot weather and 120 cm for mild weather and for big onion to avoid pressure bruising.
8. Cubicles should be made instead of continuous stack leaving sufficient space for ventilation from all the sides.
9. One cubic metre area of store accommodates about 750 kg onions.

### **Transport**

Onion stocks are transported in bullock carts, tractor trolleys and trucks as also railway wagons are used for longer distance movement within the country. Onions are transported in ventilated ships as well as sailing vessels / motorboats for export to Gulf and South-East Asian countries. It is also shipped in 3.5m containers or 7m containers by loading on ships.